

345 2

FIG. 1

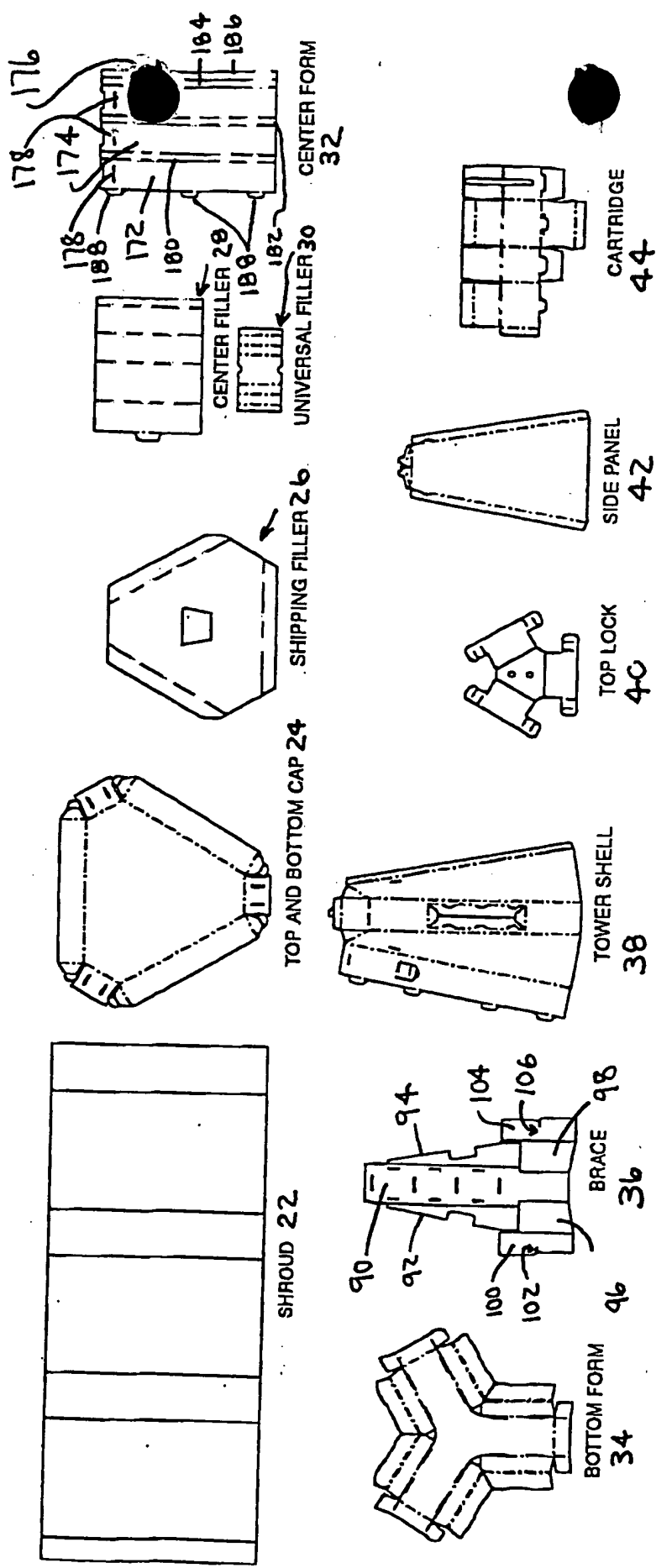


FIG-3

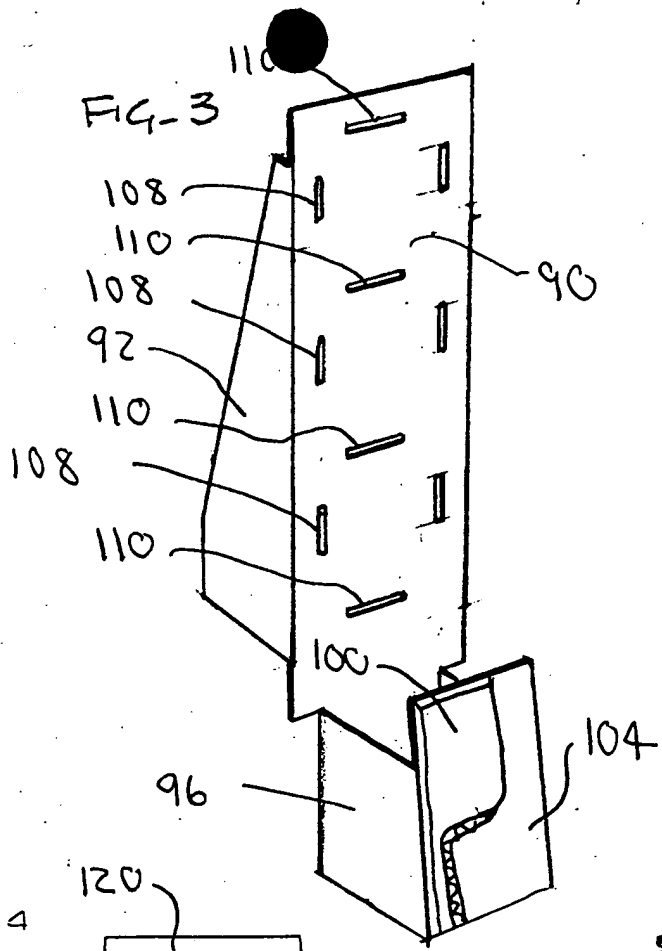


FIG-4

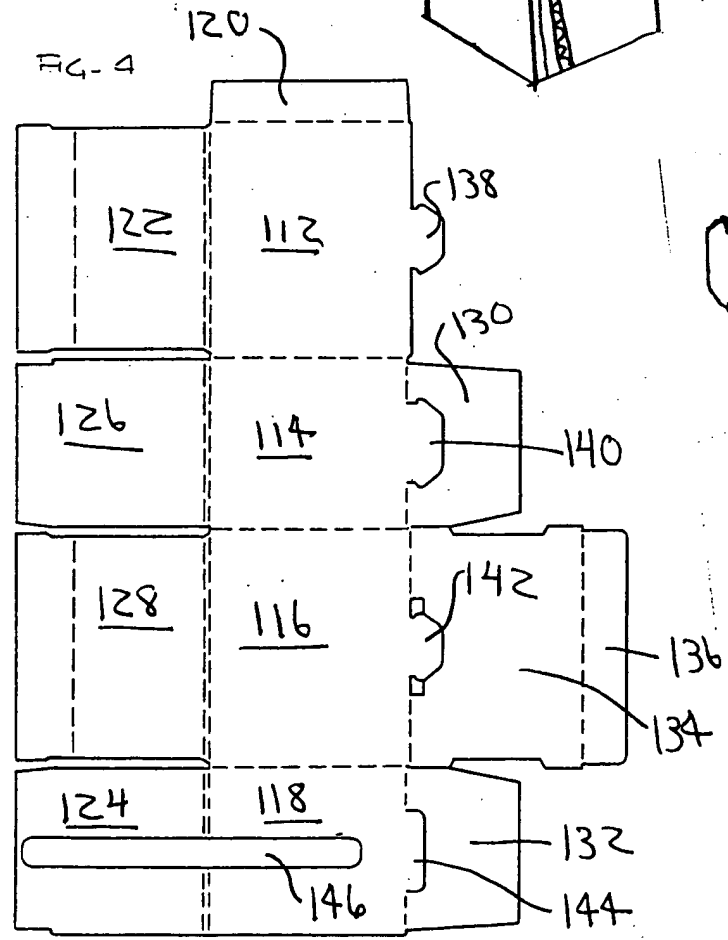
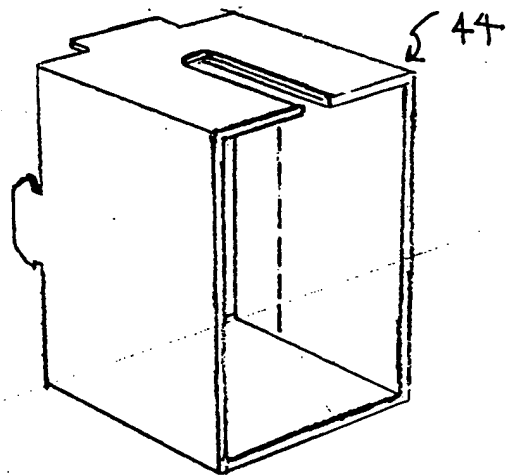
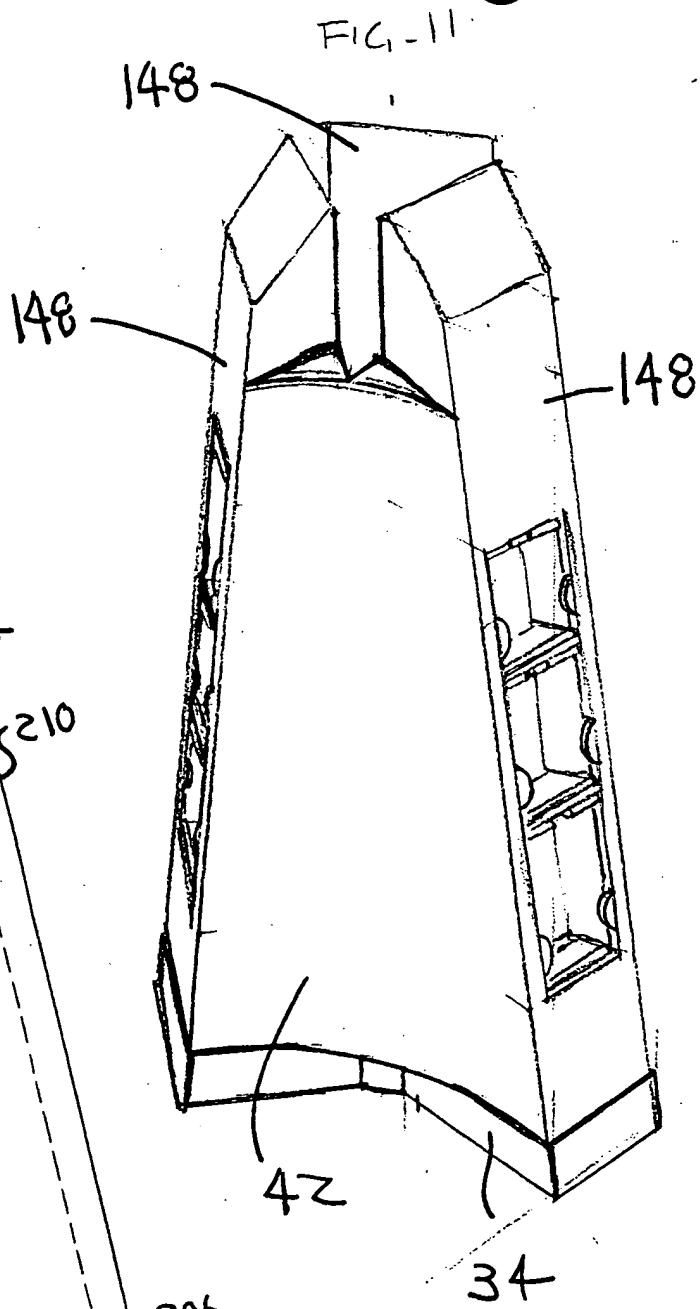
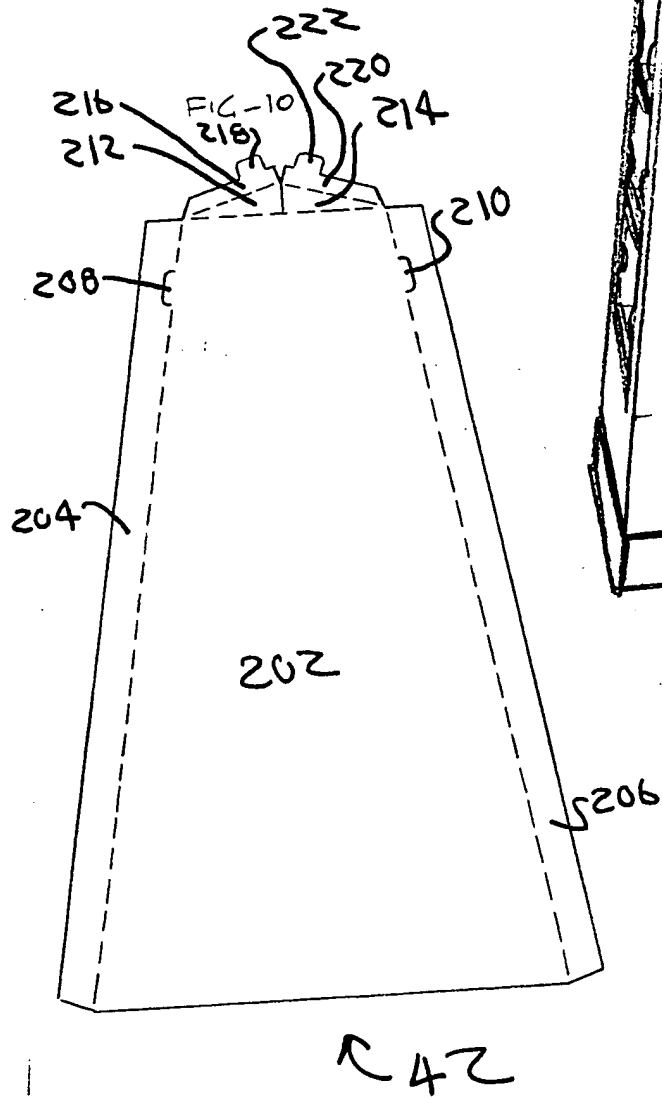


FIG-5



SECRET



SECRET - NOFORN

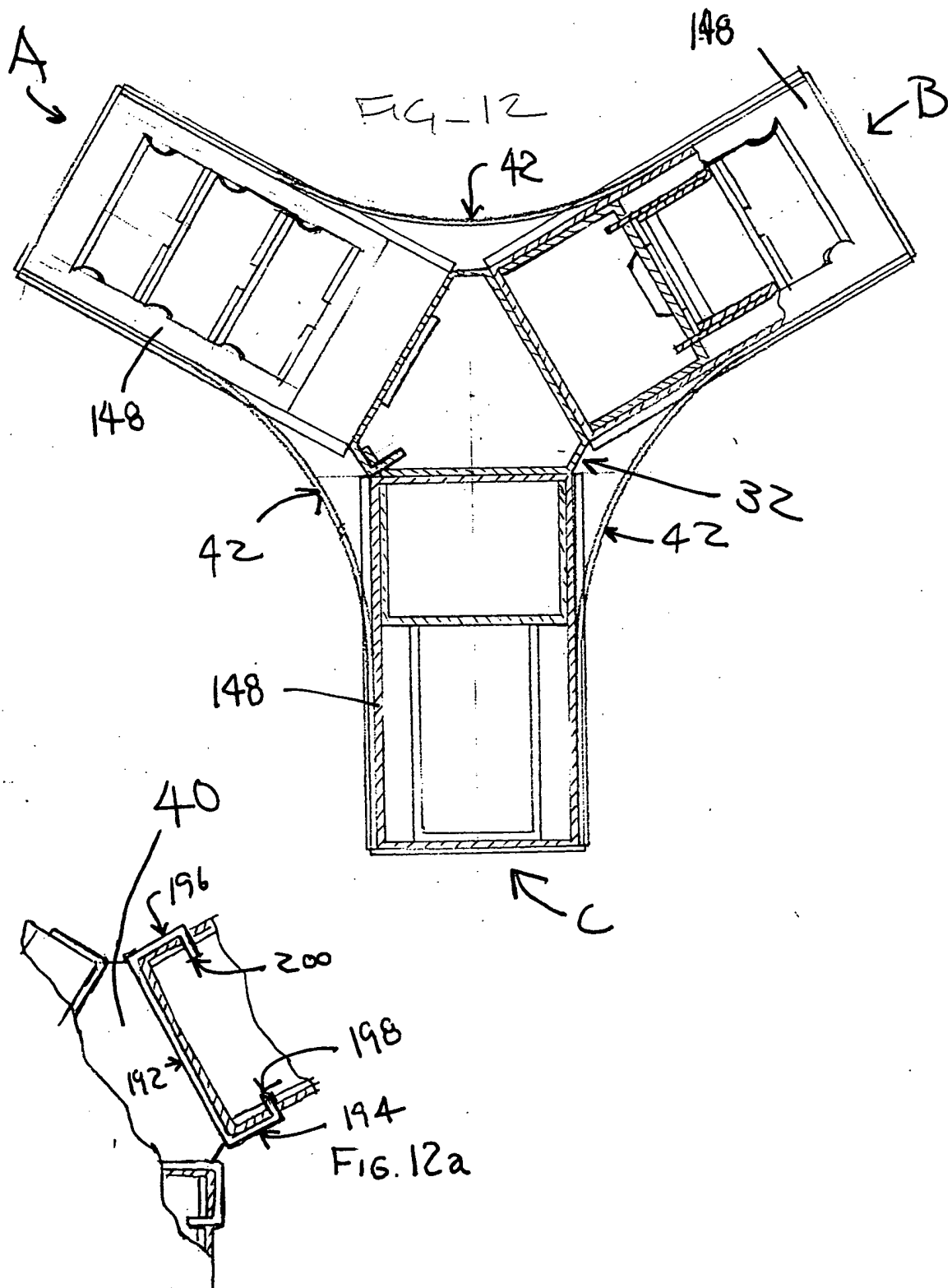


FIG 1

148

32

34

FIG. 13a

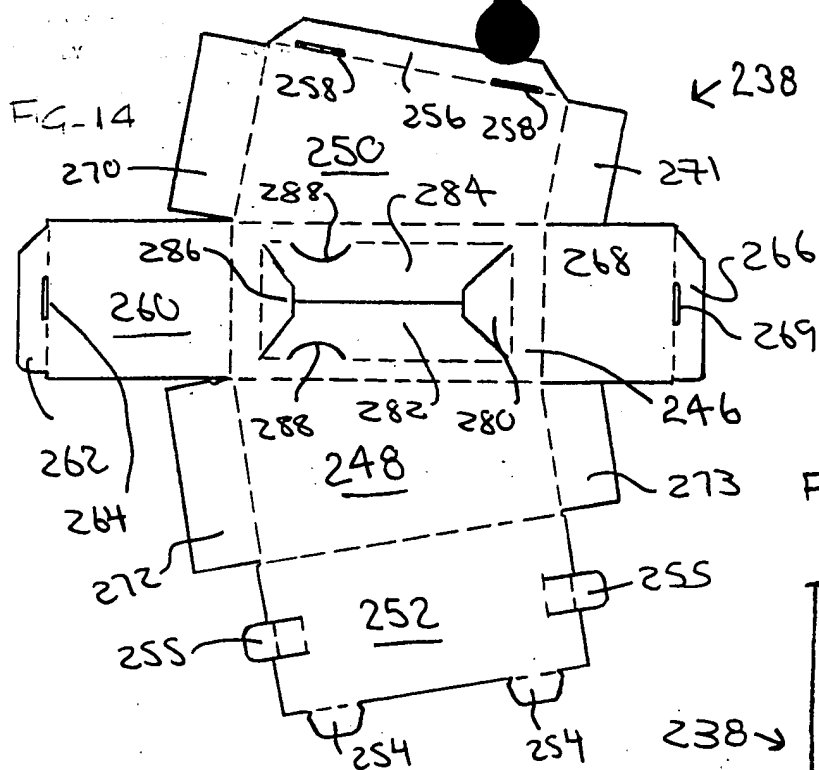


FIG-17

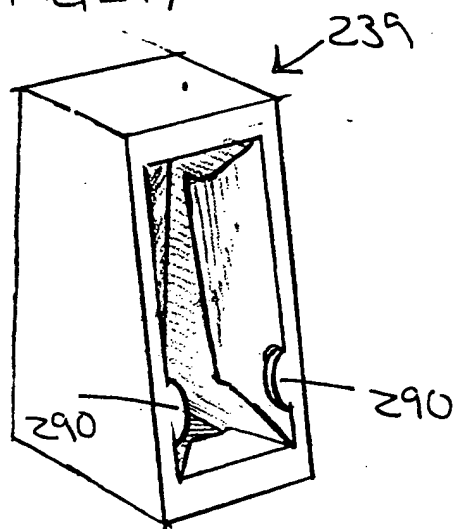


FIG-15

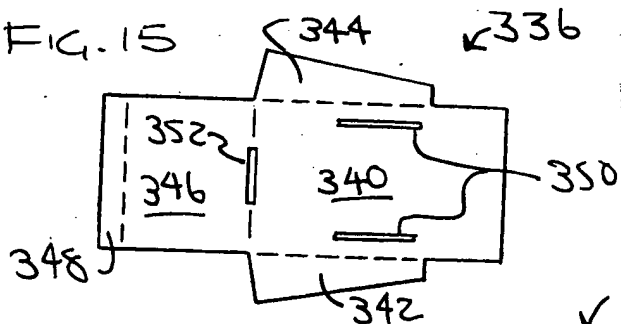
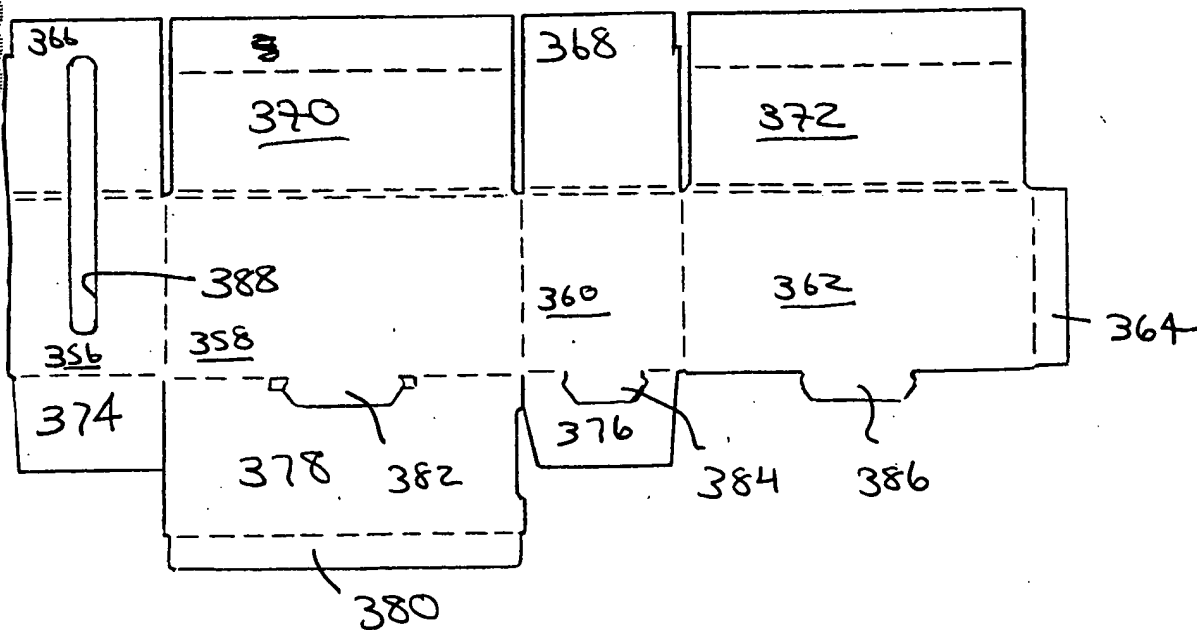


FIG-16



DVD TOWER SET-UP INSTRUCTIONS

CARTRIDGE ASSEMBLY

1. FOLD UP BOTTOM END PANELS.

2. FOLD UP BOTTOM LENGTH PANEL, TUCK FLAP INTO SLOT.

3. FOLD IN TOP SIDE PANELS.

4. FOLD TOP LENGTH PANELS IN.

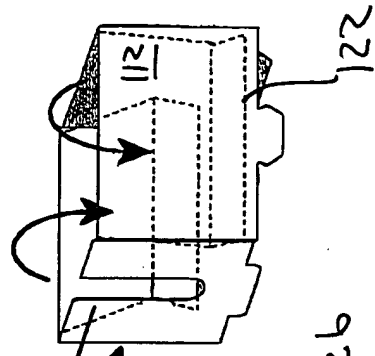
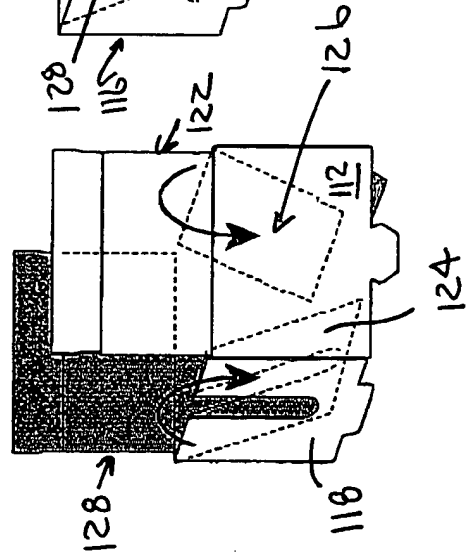
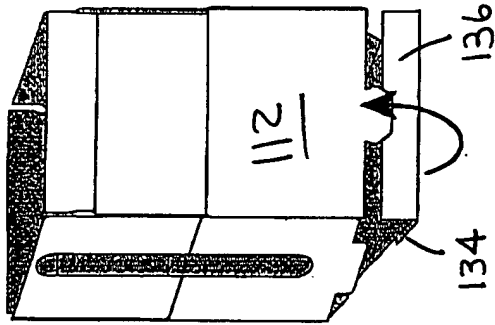
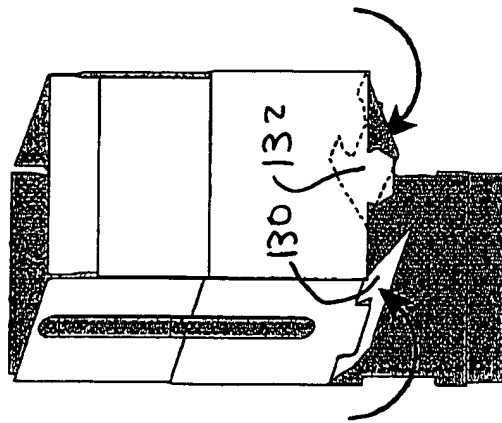
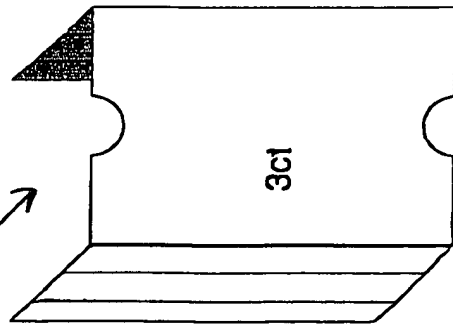


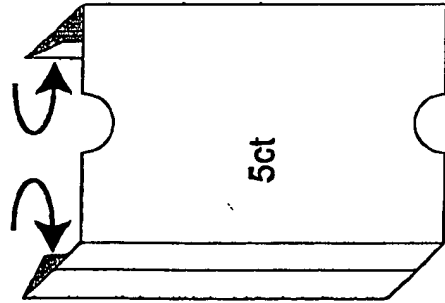
FIG. 18

5. FOLD CARTRIDGE INSERT TO ACCOMMODATE NUMBER OF DVDs.

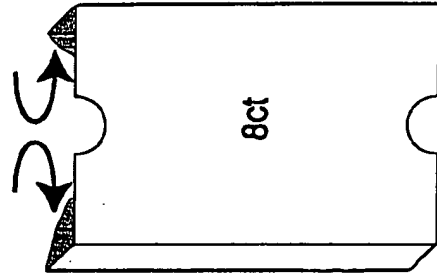
30



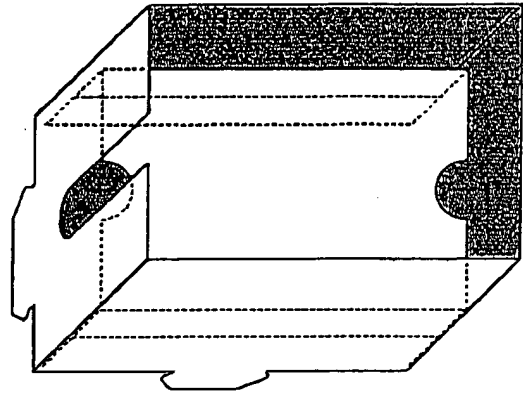
30



30



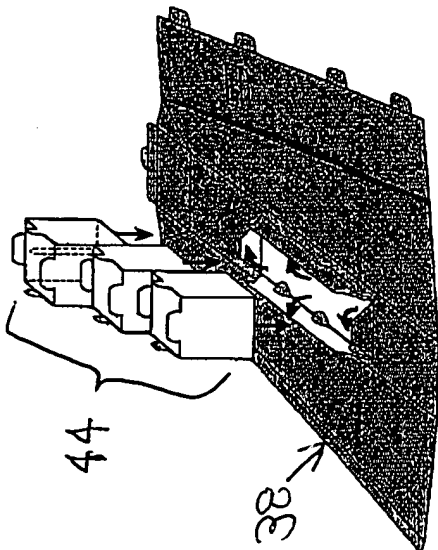
6. PLACE IN CARTRIDGE AS SHOWN.
NOTE: FOR 11 COUNT DVDS NO INSERT IS USED.



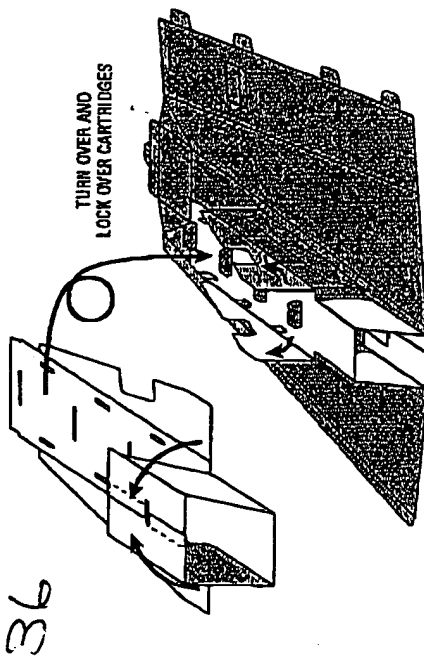
DVD TOWER SET-UP INSTRUCTIONS

TOWER ASSEMBLY

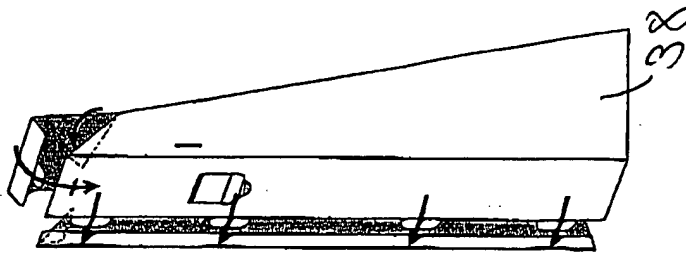
1 LAY TOWER SHELL FLAT, FOLD BACK INNER FLAPS. PLACE CARTRIDGES IN OPENING, **SLOT TOWARDS TOP.**



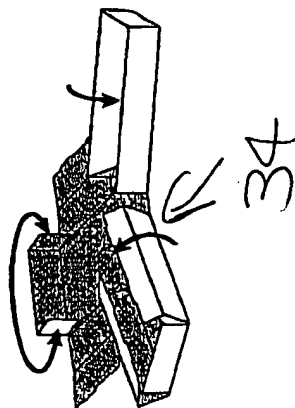
2 FOLD BRACE AS SHOWN, LOCKING SLOTTED FLAPS TOGETHER. LOCK OVER CARTRIDGES MATCHING SLOTS WITH TABS. FOLD FLAPS UP.



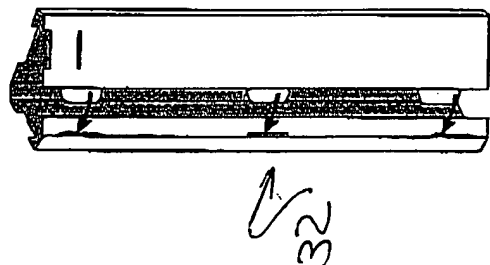
3 FOLD SIDE PANELS AROUND, LOCK TABS INTO SLOTS. FOLD TOP PANEL DOWN, LOCK TAB INTO SLOT.



4 ASSEMBLE BOTTOM FORM. FOLD UP END PANELS AS SHOWN AND BRING LENGTH PANELS OVER, LOCKING TABS IN SLOTS.



5 ASSEMBLE CENTER FORM. BRING PANELS AROUND AND LOCK TABS INTO SLOTS.



6 PLACE CENTER FORM IN CENTER OF BOTTOM FORM. PLACE TOWER OVER WING OF BOTTOM FORM. LOCK STRAP INTO SLOT ON CENTER FORM. (SEE DETAIL). ATTACH REMAINING TOWERS.

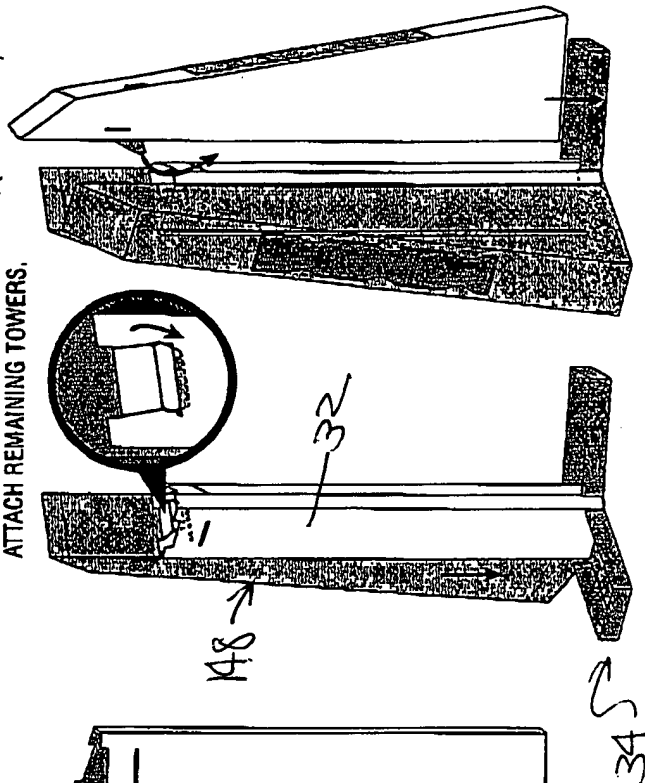
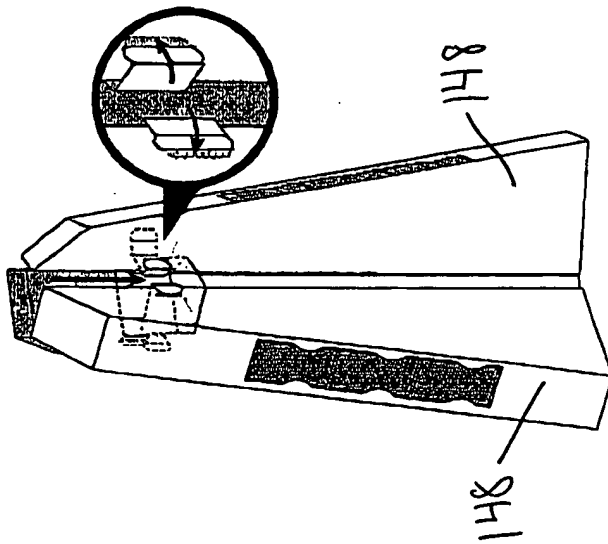
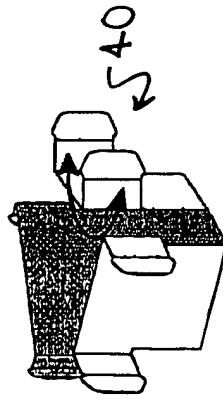
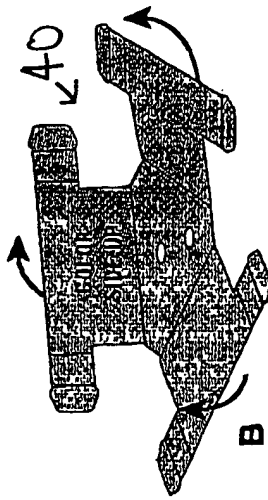


FIG. 19

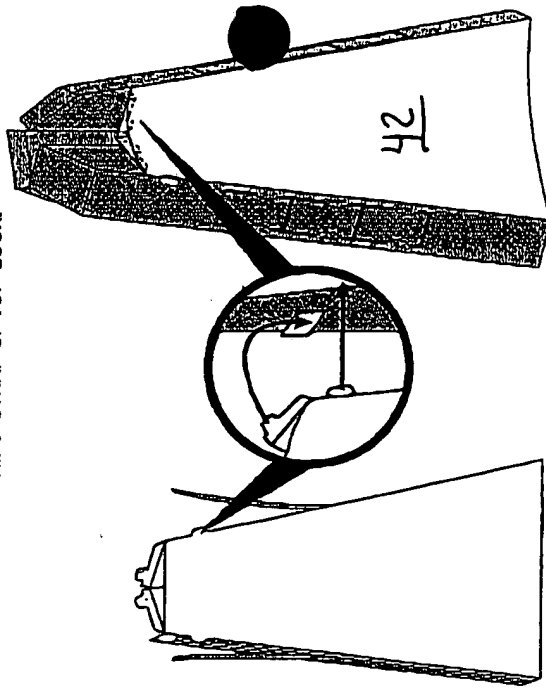
DVD TOWER SET-UP INSTRUCTIONS

TOWER ASSEMBLY

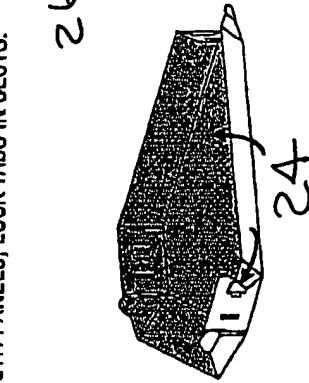
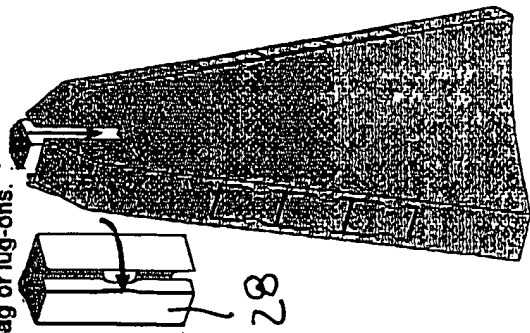
- 1 ASSEMBLE TOP-LOCK. A) FOLD UP THREE SIDE PANELS. B) FOLD LOCKING STRAPS OUT AS SHOWN.
- 2 PLACE TOP-LOCK IN CENTER OF TOWER AS SHOWN. PUSHING FLOOR DOWN INTO CENTER FORM. LOCK STRAPS INTO SLOTS ON SIDES OF TOWER SHELL, (SEE DETAIL).



- 3 ATTACH SIDE PANELS. FOLD BACK ENDS OF SIDE PANEL. REMOVE BACKING FROM ADHESIVE STRIP. LOCK TAB INTO SLOT AND ADHERE TO TOWER SHELL AS SHOWN. ATTACH OPPOSITE SIDE IN SAME MANNER. FOLD DOWN TOP FLAPS. LOCK TAB BEHIND STRAP OF TOP-LOCK.



- 4 FOLD CENTER FILLER, PLACE INTO CENTER OF TOWER. Add bag of lug-ons.
- 5 ASSEMBLE TOP AND BOTTOM CAP. FOLD UP SLOTTED PANELS. FOLD UP LENGTH PANELS, LOCK TABS IN SLOTS.



- 6 PLACE DISPLAY IN BOTTOM CAP. PLACE TOP FILLER ON TOP OF DISPLAY. FITTING OVER CENTER FILLER. PLACE SHROUD AROUND DISPLAY AND COVER WITH TOP CAP. STRAP FOR CLOSURE.

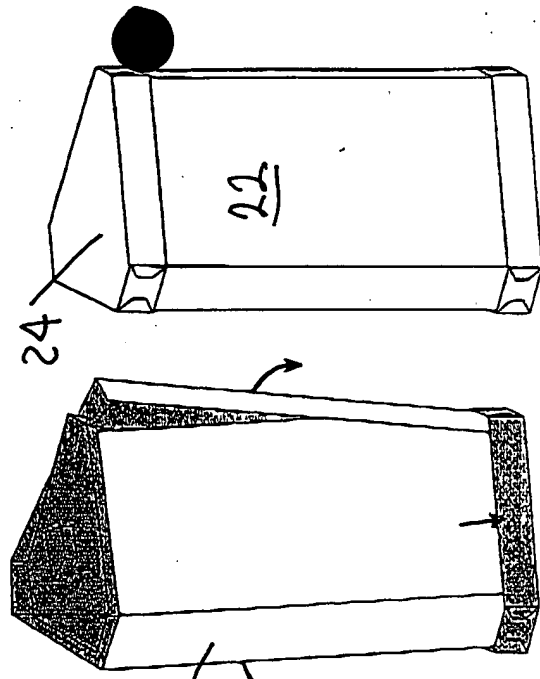
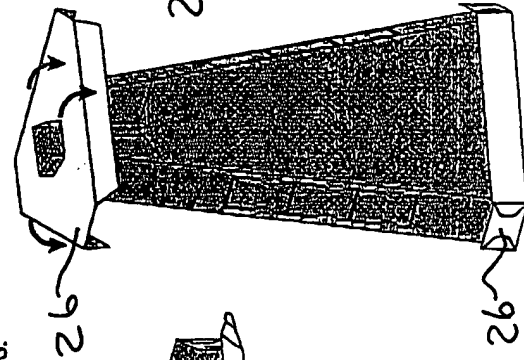


FIG. 20

